



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-22
Job Sheet 178318



Part No: C10-22

Job Qty: 20 ea

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-22 Rev A IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Small Fab-4		DAS 58
100	Small Fab	20 pcs	6/8/18	6/8/18	0.00	2.00	Small Fab-9		9-89 38
120	QC	20 pcs	6/8/18	6/8/18	0.00	0.00	QC5		GA Akin 18-05-31
130	Packaging	20 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2		
140	QC21-SA	20 Ea	6/8/18	6/8/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - CUT TO SIZE AND CHAMFER AS PER DWG ***do not drill center hole, see Eng.****

MAY 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K761	Polyurethane Rubber Rod, Abrasion-Resistant 7/8" Dia., 80A (Hard)	2.3200 ft (.116 ea)	90-Start up Operation	5063172

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K761	2	6	0

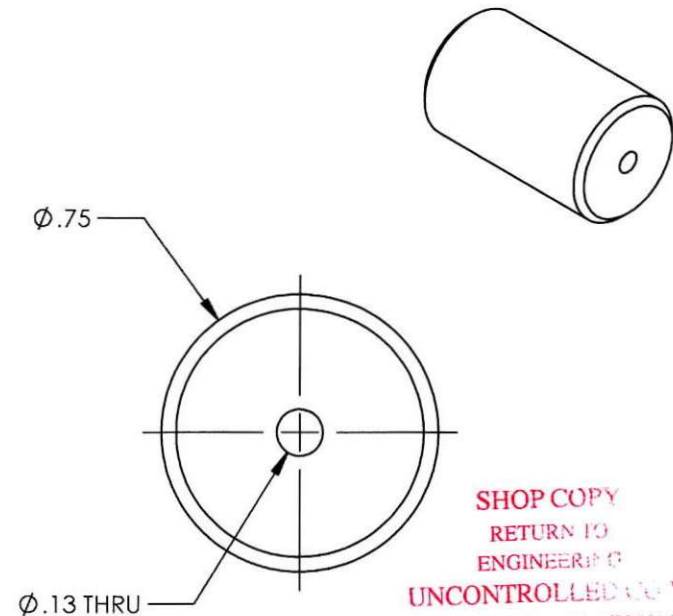
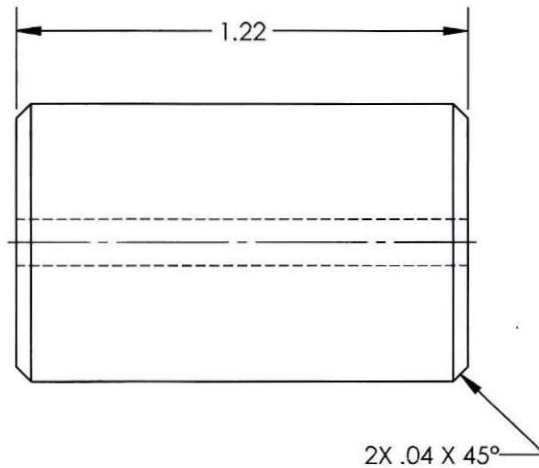
Part Specifications

Specifications could not be found.

Plex 5/30/18 7:07 AM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY CANAM.	5/3/2013	CFS	
A	14-0115	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/8/2014	DPD	RW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178318 M/L
18-0530

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE BUMPER	
DWG NO. C10-22	REV A
MAT'L POLYURETHANE	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL
SCALE 2:1	DATE 4/26/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-22	1	BUMPER	POLYURETHANE	Ø7/8 X 1-3/8

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____		Part No. _____		NCR No. _____		Date: _____		De _____	
DISPOSITION		AGAINST DEPARTMENT/PROCESS						MRB (QS1042) Approval	
Suspected Unapproved		Rework		Water Jet		Engineering		Completed By	
Use-as-is		Scrap		Prod. Eng. Coord.		Quality		Lead hand / Supervisor Approval Verification	
Suspected Unapproved		Thermoforming		Rec/Store/Packaging		Other		QC / QA Coordinator Approval	
Large Fab		Machining		Finishing		Supplier			
Skid-tube		Cross tube		Small Fab					
Machining									
Thermoforming									
Large Fab									
Dart Aerospace Ltd.		Container No: S076184						Date: 05/30/18	
1270 Aberdeen Street		Part: C10 - 22							
Hawkesbury, ON K6A 1K7		Job No: 178318							
CANADA		Serial No/Batch: S076184							
TEL: 1 613 632-5200		Revision: A							
Email: sales@dartaero.com		Inspector:							
www.dartaerospace.com									
Root Cause		Positioned Wrong							
Environment		Outside Dimensions							
Design		Over/Under tolerance							
Doc/Data		Part Incorrect							
Equip/Tooling		Part Lost/Missing							
Handling/Pre		Part Moved							
Material		Drawing							
Internal Transport		Finish							
Tribal Knowledge		Misread							
LOA		Turning Sequence							
Substation									
Past Expiry Date									
Misidentified									
Supplier		Wrong Stock Pulled							
Training		Out of Sequence							
Use for Testing		Off-set							
Poor Information		Mislabeled							
Rushing		Fit/Function							
Product Improvement		Misaligned/off center							
Process Improvement									
Manufacturing Process									
Past Due									
OTHER :									